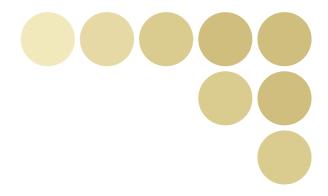


Best Selection

Fiber Sensors

Best Selection Catalog



OMRON's Fiber Sensors continue to support an increasing range of applications.

This catalog brings you the latest information on our Fiber Units.



Amplifier Units



realizing

E3X-DA-S/-MDA Series

E3X-NA Series

Fiber Init

Standard Models First, Our Standard Lineup



These Fibers Units can be used in a variety of applications, such as detecting the presence of workpieces and positioning.

A Wide Variety of Shapes for Adapting to Different Installation Locations

Choose the model that suits the installation space from a wide variety of shapes and sizes (7 shapes, in standard or small sizes).



Space Savings and Simple Mounting

Flat models that allow simple screw mounting and straightforward wiring have been added to the lineup. Using these models eliminates the problem of fibers getting caught on surrounding objects.



Detect Workpieces in Tight Spaces

Custom-produced Sleeves

Models with sleeves allow detection in tight spaces. We will perform the time-consuming task of fashioning the sleeve, with a length and bends to suit the space (except for ultrafine sleeves).



Flexible, Pliable Fiber That Can Be Handled Like Wire

We have developed a broad range of fibers to meet a wide variety of needs. Multicore (flexible) fiber is a new type of standard fiber that can be used like wire without worrying about the bending radius. We have also produced fiber that will not break when used in moving parts and fiber that is not degraded by contact with oil.



You will certainly appreciate the ease of use that flexible fiber ensures

Length Can Be Specified in 1-m Units Saving Energy and Work

We will produce fiber of the required length (in meter units). For large-scale installations, specifications of up to 20 m can be handled. (Specifications of 0.3 m and 0.5 m are also possible.)



Detection with Increased Reliability P10

A variety of heads incorporating the latest optical technology makes it possible to solve common problems related to detection and to increase reliability.

- Resistant to dust and dirt
- Capable of detecting small workpieces
- Resistant to workpiece vibration
 Use these models to handle
 unstable detection conditions.



Environmentresistive Models

High Resistance to External Conditions with Fiber ▶ P14

We have developed model variations for adapting to a variety of environmental conditions. These models enable detection in high-temperature environments and vacuums.



High-temperature environments
 Environments subject to the splattering of chemicals
 Vacuums

Use these models to handle applications in special environments.

Applicationspecific Models

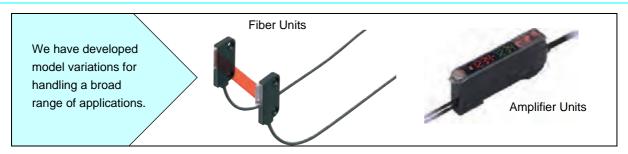
Fiber Units for the Food-packaging,
Semiconductor, and FPD Industries P16

These models, which were developed for specific applications, offer top-quality detection performance.

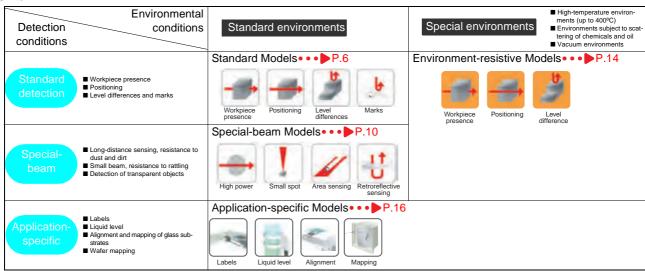
Label detection
 Liquid-level detection
 Alignment and mapping of glass substrates
 Wafer mapping
 Use these models for specific applications.

Label-detection models E32-L16
Liquid-level detection models E32-D36T

Selection Guide



Fiber Units

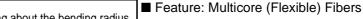


Amplifier Units

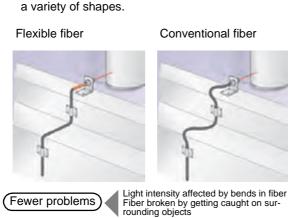
Туре	Digita	l	Manual		
Appearance	2-channel models				
Response time	48 μs, 1 ms, or 4 ms (2-output models: 80 μs, 1 ms, or 4 ms)	• • • • • • • • • • • • • • • • • • • •			
Light source	Red, green, blue, or infrared LED		Red or green LED		
Function	Dual display (including digital, bar, perc Threshold adjustment performed manu OFF-delay, ON-delay, one-shot timer (a	ally or by teaching	LED bar display (5 levels) 8-turn sensitivity adjuster OFF delay timer (fixed at 40 ms)		
	Advanced-function models are available (2-output/input models).		Water-resistant models are available.		
Models	E3X-DA□-S E3X-DA□TW-S (2-output model) E3X-DA□RM-S (input model)	E3X-MDA□	E3X-NA□ E3X-NA□F (high-speed model) E3X-NA□V (water-resistant model)		

■ Occamion of Footones Appli	actions and Variations
Overview of Features, Appli	cations, and variations
Standard Models	Flexible (New Standard)
	Standard
	Break-resistant
	Fluorine Coating
Special-beam Models	Long Distance, High Power
	Ultracompact, Ultrafine Sleeve P10
	Coaxial, Small SpotP11
	Fine Beam (Narrow Vision Field) P12
	Area SensingP12
	Retroreflective
	Limited-reflective
Environment-resistive Models	Heat-resistant
	Chemical-resistantP14
	Vacuum-resistant
Application-specific Models	Label Detection
	Liquid-level Detection
	Glass-substrate Alignment P17
	Glass-substrate Mapping P17
	Water Mapping
■ Ordering Information	
Through-beam Fiber Units	P19
Fiber Units with Reflective Sensors	s
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■ Ratings/Characteristics	P34
Dimensions	
Through-beam Fiber Units	P36
Fiber Units with Reflective Sensors	s P42
Application-specific Fiber Units	P47
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Flexible (New Standard)



Perform wiring without worrying about the bending radius.
Choose the model to suit the installation space from a variety of shapes



Cores

A large number of ultrafine cores are all surrounded by cladding. As a result, the fiber is flexible and can be bent without significantly reducing the light intensity. This helps solve problems, such as fiber being broken by getting caught on other objects.

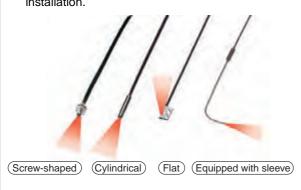
■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	1 mm
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Fiber material	Plastic (Free-cut)

Standard

• Choose the model to suit the installation space from a variety of shapes.

 New flat models allow space savings and simple installation.



■ Feature: Flat Models

Flat models, which allow simple attachment and wiring, have been added to the lineup. Choose the model to suit the installation space from 3 sensing directions and 2 sizes, standard and small.

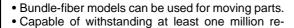


Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	10 or 25 mm*
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

^{*}Depends on the fiber diameter.

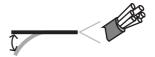
Break-resistant





■ Feature: Bundle Fibers

The Fiber Units contain a large number of independent fine fibers, ensuring a high degree of flexibility.



B

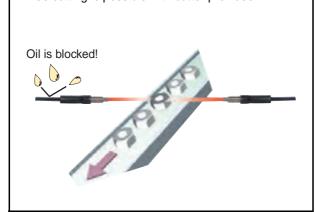
■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	4 mm (withstands repeated bending)
Ambient tem- perature	−40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut

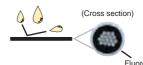
Fluorine Coating



- Fiber degradation due to oil is prevented using a fluororesin coating.
- Free cutting is possible with cutter provided.



■ Feature: Fluorine Coating



Fluororesin is used as the sheath material to prevent fiber degradation resulting from oil adhesion. Note: The tip of the head is not chemical-resistant.

■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Min. bending radius	4 mm
Ambient tem- perature	-40°C to 70°C (with no icing or condensation)
Fiber material	Plastic (Free-cut)

(Fiber Length, Sleeve Fiber Customization Service Length, and Bends)

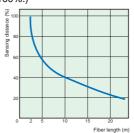
(Fiber Length)



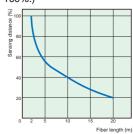
- Applicable Models Standard models
- Model Number Used for Ordering Standard model number + Fiber length Fiber length: 0.3 m, 0.5 m, or any length from 1 to 20 m (in 1-m units)

This customization/delivery service applies to standard models. It is aimed at reducing industrial waste and simplifying the installation procedure.

■ Fiber Length vs. Sensing Distance Through-beam Fiber Units (Fiber length of 2 m corresponds to 100%.)

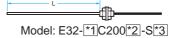


Fiber Units with Reflective Sensors (Fiber length of 2 m corresponds to 100%.)



(Sleeve Length and Bends)

■ Applicable Models E32-TC200B/E32-TC200F E32-DC200B/E32-DC200F The E32-DC200B cannot be bent. ■ Model Number Used When Changing Only the Sleeve Length



■ Model Number Used When Changing the Sleeve Length and Bends



Model Numbers Incorporating the Bending Radius, R, and Dimensions L1 and L2

Specifying L1 Only (Units: mm)				Specifyi	lly (Units: mm)	
Bending radius	L1 (±1)	Model number		Bending L2 (±1)		Model number
R5	10	E32-*1C200*2-S*3A1		R5	5	E32-*1C200*2-S*3A3
Ro	15	E32-*1C200*2-S*3A2		KS	10	E32-*1C200*2-S*3A4
R7.5	12.5 E32-*1C200*2-S*3B1 B7.5	R7.5	7.5	E32-*1C200*2-S*3B3		
17.5	17.5	E32-*1C200*2-S*3B2		17.5	17.5	E32-*1C200*2-S*3B4
R10	15	E32-*1C200*2-S*3C1	П	R10	10	E32-*1C200*2-S*3C3
KIU	20	E32-*1C200*2-S*3C2		KIU	20	E32-*1C200*2-S*3C4
R12.5	17.5	E32-*1C200*2-S*3D1		R12.5	12.5	E32-*1C200*2-S*3D3
	22.5 E32-*1C200*2-S*3D2		1712.5	22.5	E32-*1C200*2-S*3D4	

- *1: Insert "T" for Through-beam Fiber Units and "D" for Fiber Units with Reflective Sens
 *2: Insert the "B" or "F" that appears at the end of the original model number.

 *3: Insert "50" if the total length is 50 mm. The total length must not exceed 120 mm.

Overview of Model Variations

Through-beam Fiber Units

Sensing distance (mm) (See note 1.) Model



Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

2. These symbols are defined as follows.

Example 1: Flexible fiber,

B: Bendable fiber,

U: Fluorine-coated fiber.

Overview of Model Variations

Sensing distance (mm) (See note 1) Model

Fiber Units with Reflective Sensors

(S	Type ee note 2.)	Flexible (New Standard)	Standar	d ~	Break-resistant		Fluorine coat	ing
			<				(Cross section)	
Shape of head		Flexible and pliable			Withstands repeated bending		Cable protected against oil	
Screw-shaped (top-view)	M6	17		300		170		170
cm-		E32-D11R	E32-DC200		E32-D11		E32-D11U	
	M3	3)	80		30		
		E32-D21R	E32-DC200E		E32-D21			
(with sleeve)	M6 (2.5-dia.	17		300				1
	sleeve)	E32-DC200BR	E32-DC200B					
	M3 (1.2-dia.	3		80	_			
	sleeve)	E32-DC200FR	E32-DC200F					
Cylindrical (top-view)	3 dia.	17)	230		70		
		E32-D12R	E32-D12		E32-D221B			
	3 dia. (1.5 dia.)	3) 🔲	80		30		
	(1.0 did.)	E32-D22R	E32-D22		E32-D22B			
(side-view)	6 dia.	4.	5	110				
(4.42 1.211)		E32-D14LR	E32-D14L					
	2 dia.] 1.	5 [30				
		E32-D24R	E32-D24					
Flat (top-view)	15×10×3	17		300		170		
		E32-D15XR	E32-D15X		E32-D15XB			
	$12 \times 7 \times 2$	3)	80		50		
		E32-D25X	E32-D25X		E32-D25XB			
(side-view)	15×10×3	4)	100				
		E32-D15YR	E32-D15Y					
$\overline{\Lambda}$	12×8×2		3 [20				ı
		E32-D25YR	E32-D25Y					
(flat-view)	15×10×3	4) 🔲	100				1
[E32-D15ZR	E32-D15Z					
Й	12 × 8 × 2		3 [20				1
		E32-D25ZR	E32-D25Z					
	<u> </u>	ly for use in combination with th					l	1

Note 1. The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

2. These symbols are defined as follows.

(B): Flexible fiber,

(B): Bendable fiber,

(U): Fluorine-coated fiber.

Long Distance, High Power



■ Applications Detecting parts inside (translucent) containers Detecting workpieces in coating processes

■ Ratings/Characteristics

E32-T11L

Ambient tem- perature	-40°C to 70°C (no icing or condensation)	
Fiber material	Plastic (Free-cut)	

E32-T17L

■ Overview of Model Variations

Туре	Features	Shape, sensing distance	(mm)*	Model number
am	Equipped with large lens	20,0	000	E32-T17L
hrough-beam	Side-view, screw mounting	3,4	100	E32-T14
Thro	M4 screw		330	E32-T11L
<u> </u>	Equipped with large lens	□ □ □ 7	700	E32-D16
Refle- ctive	M6 screw	—	100	E32-D11L

Ultracompact, Ultrafine Sleeve

E32-T223R dia



E32-T334-S5

■ Applications



■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Material	Plastic

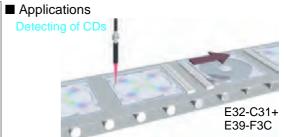
Туре	Features	Shape, sensing distance (mm)*	Model number
eam	1-dia. cylinder	130	E32-T223R
hrough-beam	0.5-dia. sleeve (0.25-dia. opening)	44	E32-T33-S5
Thro	0.22-dia. sleeve (0.1-dia. opening)	5	E32-T334-S5
<u>-</u> 0	0.8-dia. sleeve		E32-D33
Refle- ctive	0.5-dia. sleeve	 3	E32-D331

^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Coaxial, Small Spot

- Small spot diameter (0.1 mm min. in diameter) enables the reliable detection of small workpieces.
- Use of red light ensures easy visual recognition and





■ Ratings/Characteristics

Min. sensing object	0.005-mm dia.
Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic

Туре	Features	Shape, sensing distance (mm)*	Model number
	Coaxial, M6 screw	—— ⇒ ⇒ 300	E32-CC200
	Coaxial, 3-dia. cylinder	—— ⇒ 150	E32-D32L
reflective	Small spot	0.1-dia. spot at a distance of 7 mm	E32-C41+ E39-F3A-5
Coaxial, refle	Small variable spot	Spot diameter variable in the range 0.1 to 0.6 mm at distances in the range 6 to 15 mm	E32-C42+ E39-F3A
Coa	Long distance, small spot	0.5-dia. spot at 17 mm	E32-C31+ E39-F3B
	Long distance, parallel light	Spot diameter of 4 mm max. at distances in the range 0 to 20 mm	E32-C31+ E39-F3C

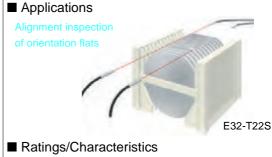
^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).



Fine Beam (Narrow Vision Field)



1300 mm



	•	
	Min. bending radius	10 mm
Ambient tem- perature		−40°C to 70°C (no icing or condensation)
	Fiber material	Plastic Free-cut

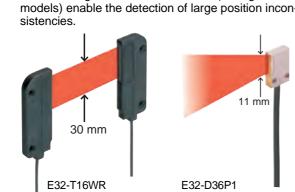
■ Overview of Model Variations

E32-T24S

Туре	Features	Shape, sensing distance (mm)*	Model number
n-beam	Top view	1,900	E32-T22S
Through	Side view	1,300	E32-T24S

Area Sensing

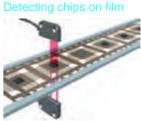
- These Fiber Units ensure greater reliability with the detection of position inconsistencies in passing workpieces and the presence of workpieces with holes.
- Wide sensing bands of 11 and 30 mm (through-beam models) enable the detection of large position inconsistencies.



■ Applications



E32-T16WR



E32-T16PR

■ Ratings/Characteristics

		-40°C to 70°C (no icing or condensation) E32-T16W□ only: -25°C to 55°C
	Fiber material	Plastic (Free-cut)

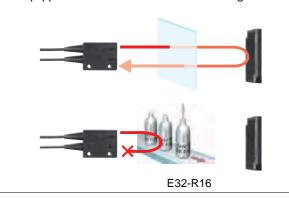
Туре	Features	Shape, sensing distance (mm)*	Model number
am	Sensing width: 11 mm	840	E32-T16PR
Through-beam	Sensing width: 11 mm Flat-view	750	E32-T16JR
Thro	Sensing width: 30 mm	1,300	E32-T16WR
Refle- ctive	Beam width: 11 mm	150	E32-D36P1

^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Retroreflective

• The return optical path ensures that more light is interrupted by transparent workpieces than with through-beam models.

• Equipped with MSR function to eliminate light reflect-



■ Applications



■ Ratings/Characteristics

Ambient tem- perature	E32-R21: -40°C to 70°C E32-R16: -25°C to 55°C (with no icing or condensation)
Fiber material	Plastic (Free-cut)

■ Overview of Model Variations

Тур	e Features	Shape, sensing distance (mm	* Model number
ore-	MSR function, M6 screw	→ 25	0 E32-R21
Retro	MSR function, screw mounting, long distance	1,50	0 E32-R16

Limited-reflective

- Limited-reflective models eliminate light reflected from distant objects.
- Small level differences can be reliably detected.
- The optical-axis direction can be selected according to the installation space.



■ Applications



■ Ratings/Characteristics

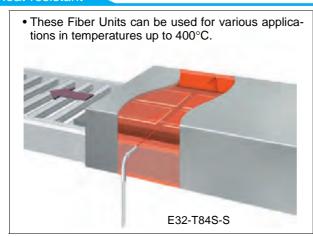
П		
	Min. sensing object	0.005-mm dia.
	Fiber material	Plastic Free-cut 200°C models only: Glass

Туре	Features	Shape, sensing distance (mm)*	Model number
Ne Ve	Ultracompact, flat-view Ideal for checking stocks of glass substrates	0 to 4	E32-L24S
Limited-reflective	Heat-resistant up to 105°C, top-view	5.4 to 9 (center: 7.2)	E32-L25L
imited-	Wide sensing range, flat-view	<u>↑</u> 0 to 15	E32-L16
	Heat-resistant up to 200°C, flat-view	↑↓ 4 to 10	E32-L86

^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Environment-resistive Models

Heat-resistant



■ Applications Detecting wafers in high-temperature environments E32-T61-S

■ Ratings/Characteristics

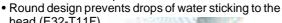
	150°C models	200°C and higher models	
		E32-T81R E32-D81R	All other models
Min. bending radius	35 mm	10 mm	25 mm
Fiber material	Plastic Free-cut (fluororesin coating)	Glass (fluo- roresin coating)	Glass (SUS spi- ral coating)

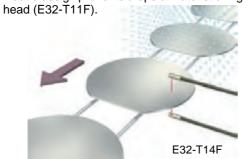
■ Overview of Model Variations

-	Гуре	Ambient tem- perature	Features	Shape, sensing distance (mm)*	Model number
	an	-40°C to 150°C	M4 screw	— → → → 760	E32-T51
	Through-beam	-40°C to 200°C	L-shaped, long distance	1,300	E32-T84S-S
	Ę	-60°C to 350°C	M4 screw	 450	E32-T61-S
	<u>6</u> e	-60°C to 350°C	M6 screw	0 0	E32-D61-S
	Refle- ctive	-40°C to 400°C	M6 screw, with sleeve	→ ⇒ ← 60	E32-D73-S

Chemical-resistant

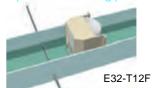
• Built-in lens and high-power beam reduce the influence of dirt and drops of water.





■ Applications

Detecting workpieces in cleaning processes



■ Ratings/Characteristics

	All other models	E32-T51F	E32-T81F-S
Ambient tem- perature	-40°C to 70°C	-40°C to 150°C	-40°C to 200°C
Fiber material	Plastic Freecut (fluororesin coating)		Glass (fluororesin coating)

Туре	Features	Shape, sensing distance (mm)*	Model number
-beam	Water-resistant round head	= 2,000	E32-T11F
rough-b	Built-in lens, high power	→ = 3,000	E32-T12F
Thro	Heat-resistant up to 200°C		E32-T81F-S
Refle- ctive	Built-in lens, high power	=== ⇒ 95	E32-D12F

 $^{{}^{\}star}\text{The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode)}.$

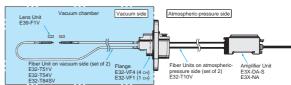
Environment-resistive Models

Vacuum-resistant

- These models can be used in high-vacuum environments at pressures from 10⁻⁵ to 0.1 Pa.
- The 4-channel multi-flange, which has a maximum leakage rate of 1×10⁻¹⁰ Pa·m³/s, contributes to space savings.



■ Applications (Configuration Example)



■ Ratings/Characteristics

	120°C models	200°C mod- els	Atmospheric- pressure side
Min. bend- ing radius	30 mm	25	mm
Fiber mate- rial	Glass (fluorores- in coating)	Glass (SUS spiral coating)	Plastic Free-cut

■ Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
m	M4 screw, top-view, heat-resistant up to 120°C, long distance		E32-T51V+ E39-F1V
าrough-beam	L-shaped, heat-resistant up to 120°C	130	E32-T54V 1M
Thre	L-shaped, long distance, heat-resistant up to 200°C	480	E32-T84SV 1M

^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Fiber Units on Atmospheric-pressure Side

Appearance	Туре	Model number
	Common	E32-T10V 2M

Flanges

Appearance	Туре	Model number
	4-channel flange	E32-VF4
5	1-channel flange	E32-VF1

■ Ratings/Characteristics

	Number of channels	4 channels	1 channels	
Item I	Model number	E32-VF4	E32-VF1	
Leakage rate	•	1×10 ⁻¹⁰ Pa⋅m ³ /s max.		
Ambient temp	perature	Operating: -25°C to 55°C Storage: -25°C to 55°C		
Material		Aluminum (A5056)	Stainless steel (SUS304) Aluminum (A5056)	
Flange-seal material Fluorocarbon rubber (Viton)				
Weight (pack	(ed state)	Approx. 280 g	Approx. 240 g	

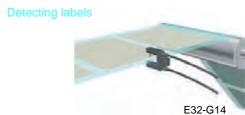
Application-specific Models

Label Detection

Built-in lens and high-power beam enable the reliable detection of labels through a mounting board.
These Fiber Units can be washed with hydrogen peroxide,



■ Applications



■ Ratings/Characteristics

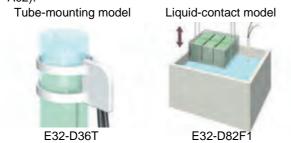
U	
Ambient tem- perature	-40°C to 70°C (no icing or condensation)
Fiber material	Plastic Free-cut
Degree of protection	IP67

■ Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*	Model number
n-beam	Slot sensor, no adjustment of optical axis required	10	E32-G14
Through	Screw mounting, side-view	3,400	E32-T14

Liquid-level Detection

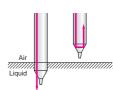
- Area sensing is possible with minimal influence from bubbles and drops of water (E32-A01/A02/D36T).
- For safety when disconnections occur, two models have been developed, a light ON model for liquid presence and a light ON model for liquid absence (E32-A01/ A02).



■ Operating Principle

Tube-mounting

Liquid-contact model



The presence/absence of liquid is detected using the refractive properties of light. More specifically, it utilizes the fact that the difference in refractive index between the air and the tip/tube is larger than the difference between the liquid and the tip/tube.

Туре	Features	Shape, sensing distance (mm)*	Model number		
ting	Light ON when liquid is present (ideal for checking lower limits)	Applicable tube: Transparent tube with a diameter of 3.2, 6.4, or 9.5 mm and a recommended wall thickness of 1 mm	E32-A01		
Tube-mounting	Light ON when liquid is absent (ideal for checking for overflow)	Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm	E32-A02		
Tub	No restriction on tube diameter, resistant to bubbles and drops of water	Applicable tube: Transparent tube (no restriction on diameter)	E32-D36T		
Liquid- contact	Heat-resistant up to 200°C, shape prevents liquid buildup	Liquid-contact model	E32-D82F1		

^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Application-specific Models

Glass-substrate Alignment

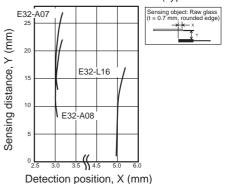
- \bullet There is little variation of detection position within the detection range (± 0.1 mm max.)
- The different model variations can handle a variety of sensing distances and temperature conditions.



E32-L16

■ Engineering Data (E32-A07/A08/L16)

Detection-Position Characteristic (Typical Examples)

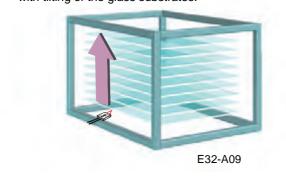


■ Overview of Model Variations

Туре	Features	Shape, sensing distance (mm)*		Model number
Ф	0 to 15 mm, wide-range sensing	<u></u>	0 to 15	E32-L16
_imited-reflective		1	10 to 20	E32-A08
mited-r	Long-distance sensing	<u>†</u>	15 to 25	E32-A07E1 E32-A07E2
Lin	Heat-resistant up to 300°C	0 0 0 0	5 to 18	E32-L66

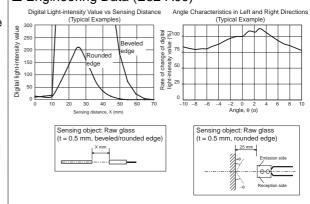
Glass-substrate Mapping

- These models can reliably detect thin glass-substrate end faces (t = 0.5 mm, beveled edge).
- Using a large-diameter lens makes it possible to cope with tilting of the glass substrates.



■ Overview of Model Variations

■ Engineering Data (E32-A09)

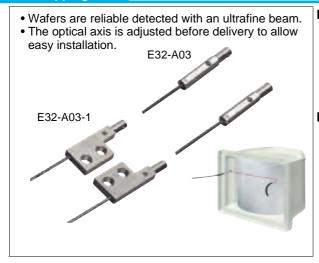


Туре	Features	Shape, sensing distance (mm)*		Model number
ctive	Large-diameter lens ensures resistance to tilting		15 to 38 (center: 25)	E32-A09
ed-refle	Heat-resistant up to 150°C	□	13 to 36 (center, 23)	E32-A09H
Limited-	Heat-resistant up to 300°C	<u> </u>	20 to 30 (center: 25)	E32-A09H2

^{*}The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode).

Application-specific Models

Wafer Mapping

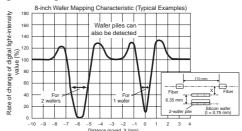


■ Features

Optical axis adjusted before delivery so that displacement is typically within 0.1°.



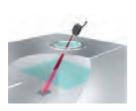
■ Engineering Data



■ Overview of Model Variations

Type	Features		Shape, sensing distance (mm)*	Model number	
c	Opening angle: 1.5°			E32-A03	
Through-beam		With mounting flange	890	E32-A03-1	
hroug	Opening angle: 3° ultraslim			E32-A04	
F		With mounting flange	340	E32-A04-1	

 $^{{}^*\!\}text{The sensing distances apply for use in combination with the E3X-DA-S Amplifier Unit (general-purpose, standard mode)}.$



Responding to the Increasing Size of Installations

- ◆Impressive long-distance sensing capacity (up to 7 m)
- ♦ MSR function for eliminating light not reflected from the reflector

◆Size-adjustable line and area beams

Glass detection through a view port

Long-distance and High-precision Sensing



E3C-LDA-series Photoelectric Sensors with Separate Digital Amplifiers (Laser Type)

High-precision Sensing and Simple Installation

- ◆ Parallel light kept at a constant diameter of 2 mm for up to 1 m
- ◆Adjustment function for adjusting the optical axis



Wafer Ejection inspection

- *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	А	ppearance (mm) *2	Sensing distance (n	mm) (m	ndard object nin. sensing ect) (mm) *1	Min. bending radius (mm)	Features	Model number
			Free-cut) M4					M4 screw	E32-T11R
		Standard size	Free-cut 3 dia.	700				3-dia. cylinder	E32-T12R
			Free-cut	530				Flat shape	E32-T15XR <u>NEW</u>
			90 (40) (): E32-TC200B4R 90 (40) (): E32-TC200B4R M4 1.2 dia. Min. bending radius of sleeve: 5			1 dia. (0.005 dia.)		M4 screw, with sleeve	E32-TC200BR E32-TC200B4R <u>NEW</u>
			Free-cut 3 dia					3-dia. cylinder, side-view	E32-T14LR
			Free-cut	270 210 50				Flat shape, side-view	E32-T15YR <u>NEW</u>
dels	Flexible (new standard)		15 × 8 × 3					Flat shape, flat-view	E32-T15ZR <u><i>NEW</i></u>
Standard models	xible (nev		Free-cut) M3				R R1	M3 screw (small)	E32-T21R
Star	Fle		Free-cut dia.					2-dia. cylinder (small)	E32-T22R
			free-cut † 1.5 dia.	160 130				1.5-dia. cylinder (small)	E32-T222R <u>NEW</u>
		40	(Free-cut)					Flat shape (small)	E32-T25XR <u>NEW</u>
		Small size	90 (40) (): E32-TC200F4R 90 (40) (): E32-TC200F4R M3 0,9 dia. Min. bending radius of sleeve: 5			i dia. 005 dia.)		M3 screw (small), with sleeve	E32-TC200FR E32-TC200F4R <u>NEW</u>
		Free-cut 1 dia 60 12 × 7 × 2	7 7					1-dia. cylinder (small), side-view	E32-T24R
						Flat shape (small), side-view	E32-T25YR <u>NEW</u>		
			→ 12 × 7 × 2					Flat shape (small), flat-view	E32-T25ZR <u>NEW</u>

- *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	ре		Appearance (mm) *2	Sensing distance (mm)		Standard object (min. sensing object) (mm) *1	Min. bend- ing radius (mm)	Features	Model number	
			Free-cut M4						M4 screw	E32-TC200
		Standard size	Free-cut) M4 Free-cut)			1,000			3-dia. cylinder	E32-T12 <u>NEW</u>
			◎ ◎ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	200	76	60	1 dia. (0.005 dia.)		Flat shape	E32-T15X <u>NEW</u>
			M4 1.2 dia. Min. bending radius of sleeve: 5					R25	M4 screw, with sleeve	E32-TC200B E32-TC200B4
			Free-cut 3 dia					K25	3-dia. cylinder, side-view	E32-T14L
			(Free-cut	120	600				Flat shape, side-view	E32-T15Y <u>NEW</u>
sle	Standard		Free-cut						Flat shape, flat-view	E32-T15Z <u>NEW</u>
Standard models			Free-cui M3	180	68	900			M3 screw	E32-TC200A
Stand			Free-cut M3						(small)	E32-TC200E
			Free-cut dia.						2-dia. cylinder (small)	E32-T22
			Free-cut 1.5 dia.	270 220 50)				1.5-dia. cylin- der (small)	E32-T222 <u>NEW</u>
		II size	Free-cul						Flat shape (small)	E32-T25X <u>NEW</u>
		Small	M3 0.9 dia. Min. bending radius of sleeve: 5				0.5 dia. (0.005 dia.)	R10	M3 screw (small), with sleeve	E32-TC200F E32-TC200F4
			1 dia.						1-dia. cylinder (small), side- view	E32-T24
			Free-cut \bigcirc	160 130					Flat shape (small), side- view	E32-T25Y <u>NEW</u>
			12 × 7 × 2						Flat shape (small), flat-view	E32-T25Z <u>NEW</u>

Ту	pe	Aŗ	opearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
		size	Free-cut) M4				M4 screw	E32-T11
		M4 Pree-cut 3 dia. Free-cut 15 × 8 × 3	180 900	1 dia (0.005 dia.)		3-dia. cylinder	E32-T12B <u>NEW</u>	
S	istant		15 × 8 × 3				Flat shape	E32-T15XB <u>NEW</u>
Standard models	Break-resistant		Free-cut M3			B R4	M3 screw (small)	E32-T21
Standa		l size	Free-cut 2 dia.	240 200 345	0.5 dia		2-dia. cylinder (small)	E32-T221B <u>NEW</u>
		1.5 dia.			(0.005 dia.)		1.5-dia. cylin- der (small)	E32-T22B
			(Free-cut)	180 □ 150 □ 35			Flat shape (small)	E32-T25XB <u>NEW</u>
	Coating	Free-	out) M4	180 September 180	1 dia. (0.005 dia.)	R4	M4 screw, fluorine coating	E32-T11U
		Free-	M14	20,000*3 20,000*3 4,000	10 dia.	R25	Large built-in lens, M14 screw	E32-T17L
				4,000*4 4,000*4 1,500			M4 screw	E32-TC200+ E39-F1
odels	h-power	Free-cut M4		4,000*4 3,700 5,970	4 4:- (0 4 4:-)	R R1	M4 screw, flexible fiber	E32-T11R+ E39-F1
Special-beam mo	Long-distance, high			4,000*4 3,600 3,930	4 dia. (0.1 dia.)	B R4	M4 screw, break-resistant	E32-T11+ E39-F1
Specie	Long-dis	Free-		4,000*4 3,400 900			Screw mount- ing, side-view	E32-T14
		Free-	M4 → □	1,700 1,330	1.4 dia.	R25	M4 screw	E32-T11L
		Free-	3 dia.	350	(0.01 dia.)		3-dia. cylinder	E32-T12L

 $^{^{\}star}$ 3. The optical fiber is 10 m long on each side, so the sensing distance is 20,000 mm.

 $^{^{\}star}4$. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

- *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. Free-cut Indicates models that allow free cutting.
 - High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bend- ing radius (mm)	Features	Model number
			910 800	Cojecty (mm)	R25	M4 screw, side-view	E32-T11L+ E39-F2
	h-power	Free-cut M4	520	3 dia. (0.1 dia.)	R R1	M4 screw, side-view, flexible fiber	E32-T11R+ E39-F2
	Long-distance, high-power		660		B R4	M4 screw, side-view, break-resis- tant	E32-T11+ E39-F2
	Long-d	Free-cut M3	540	0.9 dia.	D40	M3 screw (small)	E32-T21L
		Free-cut 2 dia.	100	(0.005 dia.)	R10	2-dia. cylinder (small)	E32-T22L
	eve	Free-cut 1 dia.	160 130 30	0.5 dia. (0.005 dia.)	R R1	1-dia. cylinder, flexible fiber	E32-T223R <u>NEW</u>
slebc	Ultracompact, thin-sleeve	3 dia. 0.5 dia.	53 44 110	0.25 dia. (0.005 dia.)		0.5-dia. sleeve; 0.25- dia. opening	E32-T33-S5 <u>NEW</u>
Special-beam models		3 dia. 0.25 dia. 3 dia. 0.25 dia. Sleeve cannot be bent.	12 110 14	0.125 dia. (0.005 dia.)	R10	0.25-dia. sleeve, 0.125- dia. opening	E32-T333-S5 <u>NEW</u>
Special		3 dia. 0.22 dia. Sleeve cannot be bent.	16 15 12	0.1 dia. (0.005 dia.)		0.22-dia. sleeve, 0.1- dia. opening	E32-T334-S5 <u>NEW</u>
	eam	Free-cut diameter 3 dia.	2,500 1,900	1.7 dia. (0.1 dia.)		3-dia. cylinder	E32-T22S
	Fine-beam	3.5 dia.+	1,750 1,300	2 dia. (0.1 dia.)	R10	3.5-dia. cylin- der, side-view	E32-T24S
		(Free-cut)	1,100 840		R ₁	Area width:	E32-T16PR
	Area-sensing	<i>J</i> " <i>T</i>	1,500 1,100	(0.2 dia.) *3	R10		E32-T16P
	Area-s	Free-cut	190 750	(0.2 did.)	R ₁	Area width: 11 mm; side-	E32-T16JR
			1,300 1,000		R10	view	E32-T16J

^{*3.} This is the value for which detection is possible within the sensing area, with the sensing distance set to 300 mm. (The sensing object is stationary.)

Ту	pe	Appe	arance (mm) *2	Sensing distance (m	(min	ard object . sensing t) (mm)*1	Min. bending radius (mm)	Features	Model number
qels		Free-cut		340	,300	lia.) *3	R ₁	Area width:	E32-T16WR
eam mo	Area-sensing	7		2, 1,	,300 ,800				E32-T16W
Special-beam models	Area-	Free-cut	10	3, 5, 2, 740	, , ,	(0.6 dia.) *4		Area width: 10 mm; long dis- tance	E32-T16
0,		M3	**************************************	750 140	2 dia.	(0.1 dia)	R25	Multi-point detection (4-head)	E32-M21
		150°C*5	Free-cut M4	5 11, 760	,000 0 1.5 di	ia.	R35	Heat-resistant up to 150°C	E32-T51
		100 0 0	Free-cut 2 dia	300 230 60	(0.1 c	lia.)	K33	Heat-resistant up to 150°C; side- view	E32-T54
	Heat-resistant		—————————————————————————————————————	360 280 70	1 dia. (0.00	5 dia.)	R10	Heat-resistant up to 200°C	E32-T81R-S
			M4	450	3 dia.	(0.1 dia.)		Heat-resistant up to 200°C; side-view	E32-T61-S+ E39-F2
slebo		200°C*6	2002	3, 4, 5, 3, 5, 90		(0.1 dia.)		Heat-resistant up to 200°C, long distance	E32-T61-S+ E39-F1
Environment-resistive models			t → → → → 3 dia.	350			R25	Heat-resistant up to 200°C; L- shaped; long dis- tance	E32-T84S-S
ronment		350°C*6	mas M4	450	1 dia.	5 dia.)		Heat-resistant up to 350°C	E32-T61-S
Envi		Free-	-cut →	520 520	,000	(0.1 dia.)	R4	Fluororesin cover, round head	E32-T11F
	stant	Free-	5 dia.	\$14, \$13, \$180	,000*7 ,000	4 dia. (0.1 dia.)		Fluororesin cover, long distance	E32-T12F
	Chemical-resistant	Free-	5 dia:	500	3 dia.	(0.1 dia.)	R40	Fluororesin cover, side-view	E32-T14F
	Chen	Free-	tout to the state of the state	350	,800 ,400 4 dia.	(0.1 dia.)		Fluororesin cover, heat-resistant up to 150°C *5	E32-T51F <u>NEW</u>
		===	→ → — — 6 dia.	190		5 dia.)	R10	Fluororesin cover, heat-resistant up to 200°C *6	E32-T81F-S

^{*4.} This is the value for which detection is possible within the sensing area, with the sensing distance set to give a digital value of 1,000. (The sensing object is sta-

^{*5.} For continuous operation, use the products within a temperature range of 40°C to 130°C.
*6. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.
*7. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

- *1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. Free-cut Indicates models that allow free cutting.
 - High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	/pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm) *1	Min. bending radius (mm)	Features	Model number
			260 200 50	1.2 dia. (0.01 dia.)		M4 screw, heat- resistant up to 120°C	E32-T51V 1M
models	stant		1,350	4 dia. (0.1 dia.)	R30	M4 screw, heat- resistant up to 120°C, long dis- tance	E32-T51V 1M+ E39-F1V
t-resistiv	Vacuum-resistant		210 130 35	1.2 dia. (0.01 dia.)		L-shaped, heat- resistant up to 120°C	E32-T54V 1M
Environment-resistive models	Vacu		500	4 dia. (0.1 dia.)		L-shaped, heat- resistant up to 120°C, long dis- tance	E32-T54V 1M+ E39-F1V
		2	480	2 dia. (0.1 dia.)	R25	L-shaped, heat- resistant up to 200°C, long dis- tance	E32-T84SV 1M

Flanges

Appearance (mm)	Туре	Model number	
	4-channel flange	E32-VF4	
6	1-channel flange	E32-VF1	

Fiber Units for Atmospheric-pressure Side

Appearance (mm)	Type	Model number		
Free-cut	Amplifier-Flange Connection Fiber	E32-T10V 2M		

Lens Units

Appear- ance (mm)	Туре	Quan- tity	Remarks
00	E39-F1V	2	Long-distance Lens Unit Can be used for the E32- T51V and the E32-T54V.

Mounting Brackets

Appear- ance (mm)	Туре	Quan- tity	Remarks
A.	E39-L54V	2	Can be used for the E32-T54V.

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-\$ Amplifier Unit (general-purpose).

Ty	γре	Ap	ppearance (mm) *3	Sensing di	stance ((mm) *1	(Min. sensing object) (mm) *2		Features	Model number
			Free-cut) M6						M6 screw	E32-D11R
			Free-cut 3 dia.	300 170 150				3-dia. cylinder	E32-D12R	
		G	Free-cut						Flat shape	E32-D15XR <u>NEW</u>
		Standard size	Sleeve cannot be bent. M6 2.5 dia.						M6 screw, with sleeve	E32-DC200BR E32-DC200B4R <u>NEW</u>
		Free-cut	Free-cut 6 dia.+	80 45 114					6-dia. cylinder, side-view	E32-D14LR
	rd)		70 40					Flat shape, side-view	E32-D15YR <u>NEW</u>	
models	Flexible (new standard)		Free-cut 15 × 10 × 3	112					Flat shape, flat-view	E32-D15ZR <u>NEW</u>
Standard models	exible (ne		Free-cut M4	50 30 8		(0.005 dia.)	R1	M4 screw (small)	E32-D211R <u>NEW</u>	
	FI		Free-cut) M3						M3 screw (small)	E32-D21R
			Free-cut						3-dia. cylinder (small)	E32-D22R
		size	12 × 8 × 3						Flat panel (small)	E32-D25XR <u>NEW</u>
		Small size	Min. bending radius of sleeve: 5						M3 screw (small), with sleeve	E32-DC200FR E32-DC200F4R <u>NEW</u>
			Free-cut +2 dia.	26 115 14					2-dia. cylinder (small), side-view	E32-D24R
			(Free-cut)	114 8					Flat shape (small), side-view	E32-D25YR <u>NEW</u>
			12 × 8 × 2	2					Flat shape (small), flat-view	E32-D25ZR <u>NEW</u>

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe		Appearance (mm) *3	Ser	nsing di	stance	(mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
			Free-cut	90	300	500				M6 screw	E32-DC200
			Free-cut 3 dia.	70	400 230	0				3-dia. cylinder	E32-D12
			15 × 10 × 3			Flat shape	E32-D15X <u>NEW</u>				
		Standard size	(): E32-DC200B4 90 (40) Sleeve cannot M6 2.5 dia.	90	■300				R25	M6 screw, with sleeve	E32-DC200B E32-DC200B4
		0)	(Free-cut) 6 dia.→	20 110 36	00					6-dia. cylinder, side-view	E32-D14L
	odels ard		Free-cut	170			Flat shape, side-view	E32-D15Y <u>NEW</u>			
odels			15 × 10 × 3	30						Flat shape, flat-view	E32-D15Z <u>NEW</u>
Standard models	Standard	Free-cut) M3 Free-cut)					(0.005 dia.)		M4 screw (small)	E32-D211 <u>NEW</u>	
Sta								M3 screw (small)	E32-DC200E		
			Free-cut dispersion of the control o	130 80						3-dia. cylinder (small)	E32-D22 <u>NEW</u>
		95	12 × 8 × 2]22						Flat shape (small)	E32-D25X <u>NEW</u>
	Small size	Small siz	(): E32-DC200F4 90 (40) Min. bending ra- M3 1.2 dia. dius of sleeve: 5	<u>, </u>					R10	M3 screw (small), with sleeve	E32-DC200F E32-DC200F4
			Free-cut 50 30 8			2-dia. cylinder (small), side-view	E32-D24				
			Free-cut	■35 ■20						Flat shape (small), side-view	E32-D25Y <u>NEW</u>
			12 × 8 × 2	1 20						Flat shape (small), flat-view	E32-D25Z <u>NEW</u>

Ту	pe	Ap	opearance (mm) *3	S	Sensing distance (mm) *1		e (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
		Standard size	Free-cut) M6		300					M6 screw	E32-D11
		Standa	Free-cut	17 □50	70					Flat shape	E32-D15XB <u>NEW</u>
	sistant		Free-cut M4	110 70				(0.005 dia.)		M4 screw (small)	E32-D21B
models	Break-resistant		Free-cut	20					B R4	3-dia. cylinder (small)	E32-D221B <u>NEW</u>
Standard models	Small size	mall size	Free-cut	■50 ■30						M3 screw (small)	E32-D21
		S	1.5 dia.	18						1.5-dia. cylinder (small)	E32-D22B
				■85 ■50 115						Flat shape (small)	E32-D25XB <u>NEW</u>
	Coating	Free-	Cut) M6	17 50	300			(0.005 dia.)	R4	M6 screw, fluorine coating	E32-D11U
	ower	Free-	(a) ← 17.5	4	0 to 240	40	0 to 1,000 to 700		B R4	Large built-in lens, screw mounting	E32-D16
	ce, high- _l	Free-	cut) M6	110	40	650 0)		R25	M6 screw	E32-D11L
models	ong-distance, high-power	Free-	CCUT)	130	210				R10	M4 screw	E32-D21L
	acompact, thin-sleeve	Free-	3 dia.	35				- (0.005 dia.)		3-dia. cylinder	E32-D22L
Special		Free-cut 3 dia. 0.8 dia. Sleeve cannot be bent.		■25 ■16 4				(3.2.2. 3.3.)	R4	0.8-dia. sleeve	E32-D33
		$ \begin{array}{c} \downarrow & \downarrow \\ \downarrow & \uparrow \\ 2 \text{ dia. } 0.5 \text{ dia.} \end{array} $ /e cannot be bent.	5 3 0.8					1.7	0.5-dia. sleeve	E32-D331	

- *1. The sensing distances are for white paper.
- *2. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *3. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	ре	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
		Freecut	250 150 45		R R4	M6 screw	E32-CC200R <u>NEW</u>
		M6	300				E32-CC200
		Free-cut	250 150 45			3-dia. cylinder	E32-D32L
		Free-cut M3	120			M3 screw (small)	E32-C31
		Free-cut 2 dia.	122			2-dia. cylinder (small)	E32-D32
	nall-spot		6 to 15 mm; spot diameter: 0.1 to 0.6 mm	(")		Small spot	E32-C42+ E39-F3A
	Coaxial, small-spot		Spot diameter of 0.5 to 1 mm at distances in the range 6 to 15 mm	(0.005 dia.)	R25	(variable)	E32-D32+ E39-F3A
Special-beam models	O		Spot diameter of 0.1 mm at 7 mm			Small spot	E32-C41+ E39-F3A-5
ecial-bear			Spot diameter of 0.5 mm at 7 mm			Omaii spot	E32-C31+ E39-F3A-5
Sp			Spot diameter of 0.2 mm at 17 mm			Long distance,	E32-C41+ E39-F3B
			Spot diameter of 0.5 mm at 17 mm			small spot	E32-C31+ E39-F3B
		Free-cut 4-dia. spot	Spot diameter of 4 mm max. at distances in the range 0 to 20 mm			Long-distance sensing, parallel light	E32-C31+ E39-F3C
	Area-sensing	Free-cut	250 150 45	(0.005 dia.)	B R4	Beam width: 11 mm	E32-D36P1
		Free-cut) M6 E39-R3 Reflector	10 to 250 10 to 250 10 to 250	(0.1 dia.)	R10	M6 screw	E32-R21+ E39-R3 (Attached)
	Retroreflective	E39-R3 Reflector	150 to 1,500 150 to 1,500 150 to 1,500	(0.2 dia.)	R25	Screwmounting, long distance	E32-R16+ E39-R1 (Attached)

Ту	pe	Appearance (mm) *3	Sensing distance (mm) *1	(Min. sensing object) (mm) *2	Min. bending radius (mm)	Features	Model number
		Free-cut	[3.3		R25	Small level dif- ferences, high power, side-view	E32-L25
		Free-cut	13.3 13.3		N20	Small level dif- ferences, top- view	E32-L25A
odels	ective	(Free-cut)	I0 to 4 I0 to 4 I0 to 4			Ultracompact, flat-view	E32-L24S
Special-beam models	Limited-reflective	Free-cut ↑↓	2 to 6 (center: 4) 2 to 6 (center: 4) 2 to 6 (center: 4)	(0.005 dia.)		Heat resistant up to 105°C *4, top-view	E32-L24L
Specia	ij	Free-cut	5.4 to 9 (center: 7.2) 5.4 to 9 (center: 7.2) 5.4 to 9 (center: 7.2)			Heat resistant up to 105°C *4, top-view	E32-L25L
		<u>†</u>	l4 to 10 l4 to 10 l4 to 10		R25	Heat resistant up to 200°C, flat- view	E32-L86 <u>NEW</u>
		Free-cut	0 to 15 0 to 15 0 to 12			Wide-range sensing, flat- view	E32-L16
	ant	150°C*5 Free-cut M6	230		R35	Heat resistant up to 150°C	E32-D51
odels	Heat-resistant	200°C*6	150	(0.005 dia.)	R10	Heat resistant up to 200°C	E32-D81R-S E32-D81R
sistive m	ヹ	350°C*6	127		R25	Heat resistant up to 350°C	E32-D61-S E32-D61
Environment-resistive models		400°C*6 M4 1.25 dia. Min. bending radius of sleeve: 10	100 60 118			Heat resistant up to 400°C, with sleeve	E32-D73-S E32-D73
Enviro	sistant	Free-cut 6 dia.	160 95 30			Fluororesin cov- er, long distance	E32-D12F
	Chemical-resistant	Free-cut Gradia.	70 40 110	(0.005 dia.)	R40	Fluororesin cov- er, side-view	E32-D14F <u>NEW</u>

^{*4.} For continuous operation, use the products within a temperature range of -40°C to 90°C .

^{*5.} For continuous operation, use the products within a temperature range of -40°C to 130°C.

^{*6.} The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

Ordering Information

Application-specific Fiber Units

- The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.
- *2. Free-cut Indicates models that allow free cutting.

High-resolution mode Standard mode Super-high-speed mode *When used in combination with the E3X-DA-S Amplifier Unit (general-purpose).

Ту	pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bending radius (mm)	Features	Model number
	tection	(Free-cut)	110 110 110	- 4 dia. (0.1 dia.)	R25	Slot sensor (no adjustment of optical axis required)	E32-G14
	Label-detection	Free-cut	4,500 3,400 900	4 dia. (0.1 dia.)		Screw mounting, side-view	E32-T14
		Free-cut	Applicable tube: Transparent tube in the range 8 to 10 mm and a rec thickness of 1 mm	R10	Compact	E32-L25T	
	C	Free-cut	Applicable tube: Transparent tube diameter)	(no restriction on		No restriction on tube diameter, re- sistant to bubbles and drops of water	E32-D36T <u>NEW</u>
	Liquid-level detection	Applicable tube: Transparent tube v of 3.2, 6.4, or 9.5 mm and a recommendation thickness of 1 mm			R4	Light ON when fluid is present, resistant to bubbles and drops of water Light ON when fluid	E32-A01
dels	Liquid-le	Free-cut		Applicable tube: Transparent tube with a diameter in the range 6 to 13 mm and a recommended wall thickness of 1 mm			E32-A02
Application-specific models			Liquid-contact models	R40	Heat resistant up to 200°C, fluororesin cover	E32-D82F1 E32-D82F2	
Appli	ent		0 to 15 10 to 15 10 to 12		R25	Variation of detec-	E32-L16
	Glass-substrate-alignment	Free-cui	10 to 20 110 to 20	Soda glass with reflection		tion position within the detection range: 0.2 mm	E32-A08 <u>NEW</u>
	s-substrat		15 to 25 115 to 25	factor of 7%			E32-A07E1 E32-A07E2 <u>NEW</u>
	Glass	↑↓ <u>· · · · · »минамининана</u>	15 to 18 15 to 18 15 to 15		R25	Heat resistant up to 300°C *4, *5	E32-L66
	mapping	(Free-cut)	■15 to 38 (center: 25)	Edge of soda	R25	Resistant to tilting	E32-A09 <u>NEW</u>
	Glass-substrate-mapping		15 to 38 (center: 25)	flection factor of 7% (t = 0.5 mm, rounded	R35	Heat resistant up to 150°C *3	E32-A09H <u>NEW</u>
	Glass-sı	120 to 30 (center: 25) 120 to 30 (center: 25)		edge)	R25	Heat resistant up to 300°C *4, *5	E32-A09H2 <u>NEW</u>

^{*3.} For continuous operation, use the products within a temperature range of -40°C to 130°C.
*4. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

These values are based on the assumption that there are no repeated sudden changes in temperature.

Application-specific Fiber Units

Ту	pe	Appearance (mm) *2	Sensing distance (mm)	Standard object (min. sensing object) (mm)*1	Min. bend- ing radius (mm)	Features	Model number
		3 dia.	1,150		R ₁	Opening angle: 1.5°; optical axis adjusted before delivery	E32-A03
nodels		Free-cut 3 dia.	250	2 dia. (0.1 dia.)		Opening angle: 1.5°; with mounting flange; optical axis adjusted before de- livery	E32-A03-1 <u>NEW</u>
specific n	Wafer-mapping	Free-cut 2 dia	1,750 1,300			Long distance; opening angle: 6°	E32-T24S
Application-specific models					R10	Ultraslim (t = 2 mm); opening angle: 3°; optical axis adjusted before delivery	E32-A04
1		Free-cut 2 dia	340	1.2 dia. (0.1 dia.)		Ultraslim (t = 2 mm); opening angle: 3°; with mounting flange; optical axis adjusted before de- livery	E32-A04-1 <u>NEW</u>

Accessories

*1. The values for the minimum sensing object are representative values that indicate values obtained in standard mode with the sensing distance and sensitivity set to optimum values.

Lens Units

				Sensii	ng distance	(mm)	Standard object		
Ту	ре	Appearance	Applicable Fiber Units	High-res- olution mode	Standard mode	Super- high- speed	(min. sensing object) (mm) *1	Features	Model number
	S		E32-T11L	4,000*2	3,200	840			
	Unit	.	E32-TC200	4,000*2	4,000*2	1,500		Long-distance	
	-ens		E32-T11R	4,000*2	3,700	970		sensing; open-	
	l eor		E32-T11	4,000*2	3,600	930	4 dia. (0.1 dia.)	ing angle: 5°C to 40°C (heat	E39-F1
	Long-distance Lens Units		E32-T11U	4,000*2	3,600	930		resistant up to 200°C)	
	ong-c		E32-T81R-S	2,650	2,100	520		200°C)	
Through-beam Lens Units	L		E32-T61-S	4,000*2	3,400	900			
ens L			E32-T11L	910	800	180			
m Le		E32-TC200 840 700 160							
-pea	its	 	E32-T11R	520	400	100		Side-view, space-saving (heat resistant up to 200°C)	E39-F2
ybnc	w Un		E32-T11	820	660	160	3 dia. (0.1 dia.)		
Thr	Side-view Units		E32-T11U	820	660	160)		
	Side	11 11	E32-T81R-S	360	280	70			
			E32-T61-S	600	450	120			
	Reflection Units		E32-T11L E32-TC200 E32-T11R E32-T11 E32-T11U E32-T81R-S E32-T61-S					Long distance reflection (heat resistant up to 200°C)	E39-F3
			E32-C42	•	eter variabl tances in th		nge 0.1 to 0.6 to 15 mm	Small spot	E39-F3A
Ş			E32-D32		eter variables in the rai		nge 0.5 to 1 mm 5 mm	(variable)	L39-1 3A
Uni	nits	8	E32-C41	0.1-dia. sp	oot at a dista	ance of 7 r	nm	Small spot	E39-F3A-5
Lens	ns U		E32-C31	0.5-dia. sp	oot at a dista	ance of 7 r	nm	Omaii spot	2001070
tive	ot Le		E32-C41	0.2-dia. sp	oot at a dista	ance of 17	mm	Long distance,	E39-F3B
Reflective Lens Units	Small-spot Lens Units		E32-C31	0.5-dia. sp	oot at a dista	ance of 17	mm	small spot	200100
~	Smal	No. of the last of	E32-C31 E32-C41	Spot diam range 0 to		m max. at	distances in the	Long-distance sensing, paral- lel light	E39-F3C

 $^{^{\}star}2$. The optical fiber is 2 m long on each side, so the sensing distance is 4,000 mm.

Accessories

Protective Spiral Tube

Appearance	Application	Applicable Fiber Units	Tube length	Model number
		M3-screw models E32-D21□	500 mm	E39-F32A5
		E32-DC200E E32-DC200F□ E32-C31	1 m	E39-F32A
		M3-screw models E32-T21□	500 mm	E39-F32B5
		(Except the E32-T21R.) E32-TC200E E32-TC200F□	1 m	E39-F32B
	Fiber protection	ber protection M4-screw models E32-T11□ E32-TC200 E32-TC200B□ E32-T51	500 mm	E39-F32C5
9			1 m	E39-F32C
		M6-screw models E32-D11□	500 mm	E39-F32D5
9		E32-D11 E32-DC200 E32-DC200B E32-CC200 E32-D51	1 m	E39-F32D

Note: Before using a Protective Spiral Tube, remove the protective tube that protects the area between the head and the optical fiber provided with some models. Other Accessories

Appearance	Application	Name	Applicable Fiber Units	Remarks	Model number
mar fraint	Used to cut the fiber.	Cutter	Fiber Units that allow free cutting	Provided with applica- ble Fiber Units.	E39-F4
	Attachments for inserting thin fibers into Amplifier Units	Thin-fiber Attachments	Fiber Units that allow free cutting and have a 1.0-dia. sheath	2 per setProvided with applicable Fiber Units.	E39-F9
	Used to extend fibers.		Fiber Units that allow free cutting and have a 2.2-dia. sheath		E39-F10
	Easy-to-use, one- touch relay connec- tors	Fiber Connectors	Fiber Units that allow free cutting	E39-F13: Used for Fiber Units with a 2.2-dia. sheath. E39-F14: Used for Fiber Units with a 1.0-dia. sheath. E39-F15: Used for Fiber Units with a sheath diameter between 1.0 and 2.2 mm.	E39-F13 E39-F14 E39-F15
	Used to bends in sleeves.	Sleeve Bender	E32-TC200B(4) E32-TC200F(4) E32-DC200F(4)		E39-F11

Fiber Units

Туре		Standard models								
Item	Flex	tible								
	E32-T1□R E32-D1□R	E32-T2□R E32-D2□R	Standard	Break-resistant	Fluorine-coating					
Ambient operating temperature *1	-40°C to 70°C									
Ambient humidity *1	35% to 85%									
Fiber material	Plastic (PVC coating)	Plastic (polyethylene	Plastic (fluororesin coating)							
Degree of protection	IEC standard: IP67									

Туре		Special-beam models							
Item	Long-distance	e, high-power	Ultracompact,	Coaxial, small-spot	Fine-beam				
	All other models	E32-D16	Coaxiai, Sinaii-Spot	(narrow vision field)					
Ambient operating temperature *1	-40°C to 70°C	-40°C to 70°C							
Ambient humidity *1	35% to 85%								
Fiber material	Plastic (polyethylene coating)	" Plastic (PVC coating)							
Degree of protection	IEC standard: IP67	IEC standard: IP40	IEC standard: IP67						

Туре	Special-beam models							
Item		Area-sensing		Retroreflective				
	All other models	E32-D36P1 E32-T16	E32-T16W(R)	E32-R21	E32-R16			
Ambient operating temperature *1	-40°C to 70°C		−25°C to 55°C	-40°C to 70°C	−25°C to 55°C			
Ambient humidity *1	35% to 85%							
Fiber material	Plastic (PVC coating)	Plastic (polyethylene coating)	Plastic (PVC coating)	Plastic (polyethylene coating)				
Degree of protection	IEC standard: IP50 (IF	P67 for E32-T16)		IEC standard: IP67	IEC standard: IP66			

Type	Special-beam models			
	Limited-reflective			
	All other models	E32-L25L E32-L24L	E32-L86	
Ambient operating temperature *1	-40°C to 70°C	-40°C to 105°C *2	-40°C to 200°C *3	
Ambient humidity *1	35% to 85%			
Fiber material	Plastic (polyethylene coating)		Glass (SUS spiral coating)	
Degree of protection	IEC standard: IP50 (IP40 for E32-L24S, E32-L16, and E32-L86)			

^{*1.} There must be no icing or condensation within the range specified for the ambient operating temperature.

^{*2.} For continuous operation, use the products within a temperature range of -40°C to 90°C .

^{*3.} The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.

Fiber Units

Туре	Environment-resistive models				
Item	Heat-resistant				
	E32-T5□ E32-D5□	E32-T8□R-S E32-D8□R-S	E32-T84S-S	E32-T6□-S E32-D6□-S	E32-D73-S
Ambient operating temperature *1	-40°C to 150°C *4	-40°C to 200°C *3		-60°C to 350°C *3	-40°C to 400°C *3
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (fluororesin coating)	Glass (fluororesin coating)	Glass (SUS spiral coating)		
Degree of protection	IEC standard: IP67				

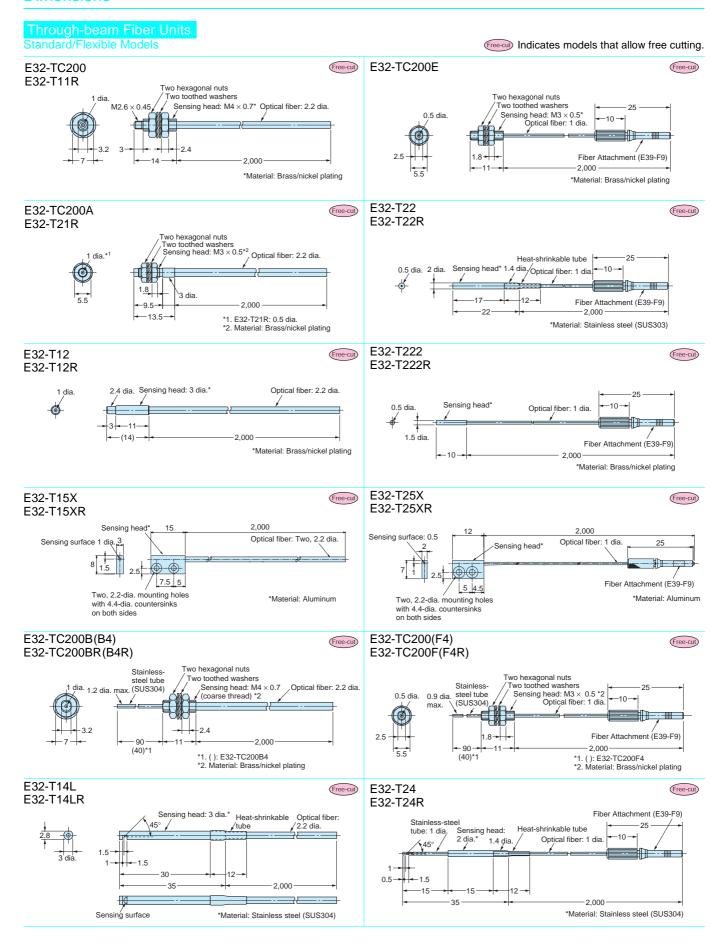
Туре	Environment-resistive models				
Item		Chemical-resistant		Vacuum-resistant	
	All other models	E32-T51F	E32-T81F-S	All other models	32-T84SV
Ambient operating temperature *1	-40°C to 70°C	-40°C to 150°C *4	-40°C to 200°C *3	-25°C to 120°C	-25°C to 200°C
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (fluororesin cover)		Glass (fluororesin cover)	Glass (fluororesin coating)	Glass (SUS spiral coating)
Degree of protection	IEC standard: IP67				

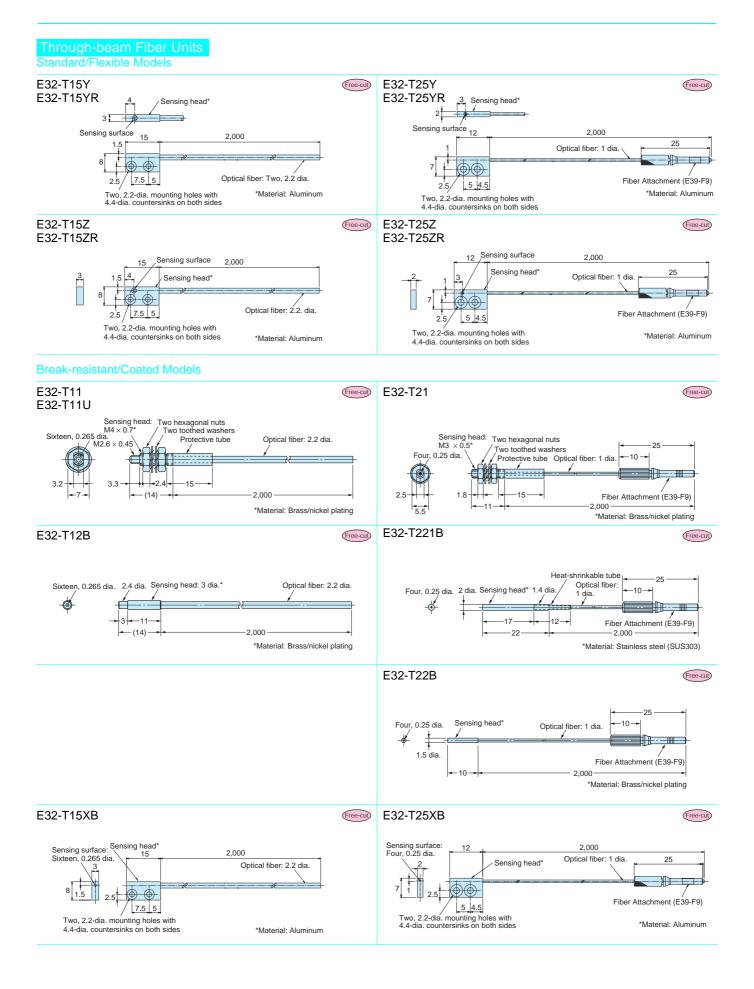
Туре	Application-specific models					
Item		Liquid-level detection				
	Label-detection	All other models	E32-A01 E32-A02	E32-D82F	Wafer-mapping	
Ambient operating temperature *1	-40°C to 70°C			-40°C to 200°C *3	-40°C to 70°C	
Ambient humidity *1	35% to 85%					
Fiber material	Plastic (polyethylene coating) Plastic (fluororesin coating)		Plastic (fluororesin coating)	Fluororesin cover	Plastic (polyethylene coating)	
Degree of protection	IEC standard: IP67	IEC standard: IP50		IEC standard: IP68	IEC standard: IP50	
Other		Repeat accuracy: 1 mm max.		Repeat accuracy: 0.5 mm max.		

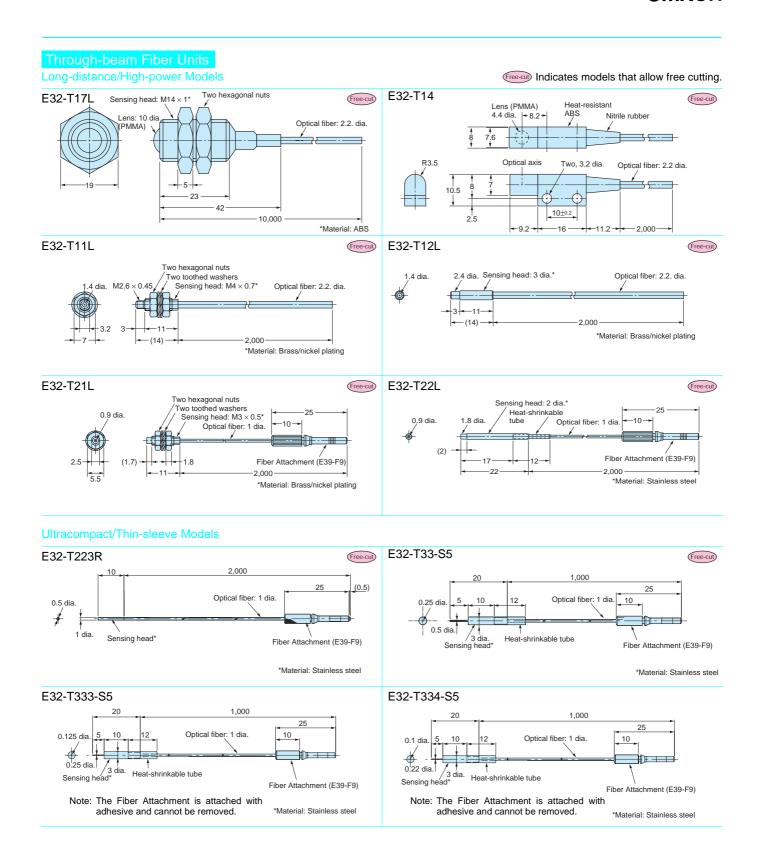
Туре	Application-specific models				
Item	Glass-substrate-alignment		Glass-substrate-mapping		
	All other models	E32-L66	E32-A09	E32-A09H	E32-A09H2
Ambient operating temperature *1	-40°C to 70°C	0°C to 300°C *3, *5	−40°C to 70°C	-40°C to 150°C *4	-40°C to 300°C *3
Ambient humidity *1	35% to 85%				
Fiber material	Plastic (polyethylene coating)	Glass (SUS spiral coating)	Plastic (polyethylene coating)	Plastic (fluororesin coating)	Glass (SUS spiral coating)
Degree of protection	IEC standard: IP40				

- *1. There must be no icing or condensation within the range specified for the ambient operating temperature.
 *2. For continuous operation, use the products within a temperature range of –40°C to 90°C.
- *3. The maximum temperature that can be withstood varies with the location. Refer to dimensions diagrams for details.
- *4. For continuous operation, use the products within a temperature range of -40°C to 130°C.
- *5. These values are based on the assumption that there are no repeated sudden changes in temperature.

Dimensions







Free-cut

Ontical fiber: 2.2 dia

-2.000 -

*Material: Brass/nickel plating

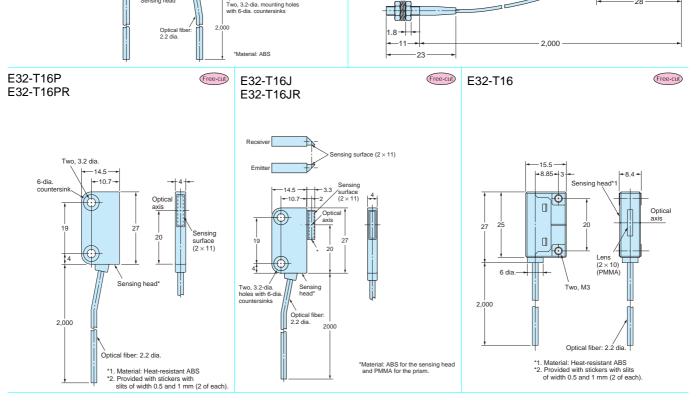
13

*1. One set of silicon tubes is black and the other set is gray.

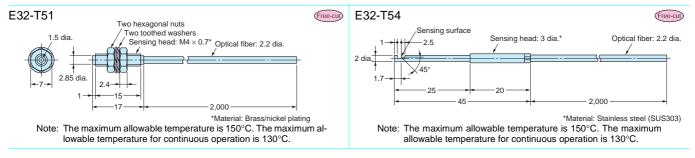
Use this difference to distinguish between the emission and reception sides.
*2. Material: Stainless steel

(SUS303)

Fine-beam (narrow vision field) Models E32-T22S Free-cut E32-T24S 0.4-Sensing head* Optical fiber: 2.2 dia 1.8-2.000 17.6 3.5 dia *Material: Brass/nickel plating Mounting bracket (provided as accessory) **Area-sensing Models** -10-20.5 E32-T16W Free-cut -2 dia E32-T16WR Sensing surface E32-M21 Two hexagonal nuts Sensing head Two toothed washers Four, 1-dia. plastic fibers M3 × 0.35 *2



Heat-resistant Models

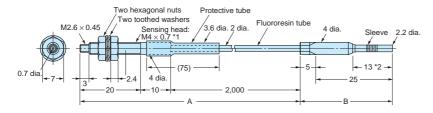


Through-beam Fiber Units

Heat-resistant Models

Free-cut Indicates models that allow free cutting.

E32-T81R-S

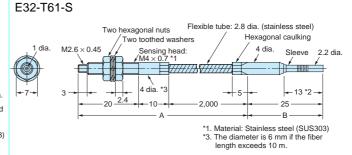


however, must stay within the Amplifier Unit's operating temperature range.

*1. Material: Stainless steel (SUS303)

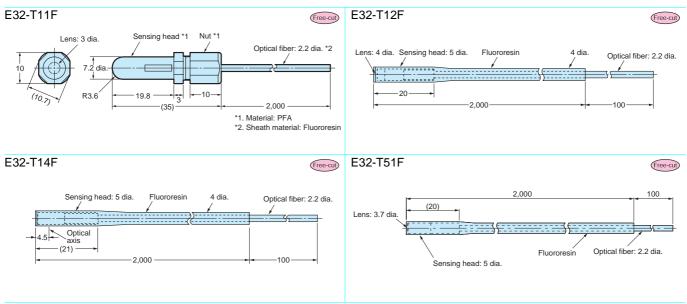
Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

E32-T84S-S 2,000 **←** 13 *2 2.2 dia R5 3 dia 4 dia Flexible tube 2.9 dia. Antislip tread (stainless steel) *1. Material: Stainless steel (SUS303) 3.5 dia. 12 Sensing head *1 Note: The maximum allowable temperatures -3 dia for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), Lens (2 dia.)

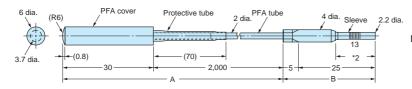


Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Chemical-resistant Models



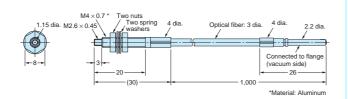
E32-T81F-S



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Vacuum-resistant Models

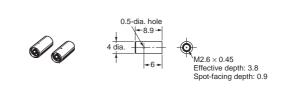
E32-T51V

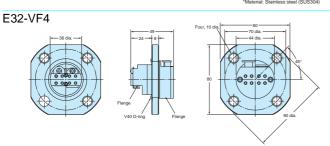


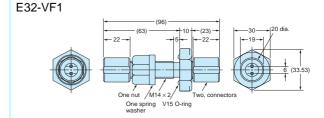
E32-T54V Connected to flange (vacuum side) *Material: Stainless steel (SUS304)

E39-F1V

E32-T84SV Lens (2 dia.)

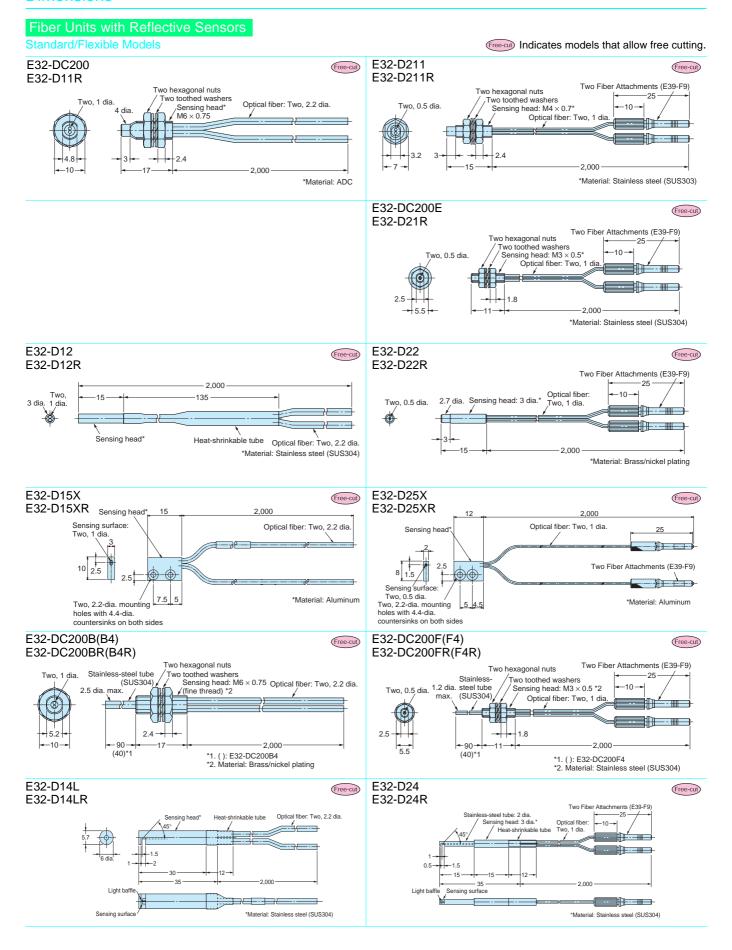






- Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
 2. Mounting-hole cutout dimensions: 14.5 dia. ±0.2 mm
- Note 1. Perform mounting so that the V15 O-ring is on the atmospheric-pressure side of the vacuum chamber wall.
 - 2. Mounting-hole cutout dimensions: 14.5 dia. ± 0.2 mm

Dimensions



Standard/Flexible Models E32-D15Y E32-D25Y Free-cut E32-D15YR E32-D25YR Sensing surface 12 Sensing surface 15 Sensing head' Sensing head* 2,000 2,000 Two, 2.2-dia. mounting Optical fiber: Two, 1 dia 2.5 holes with 4.4-dia. 3 countersinks Optical fiber: Two, 2.2 dia 10 Two Fiber Attachments (E39-F9) 2.5 Two, 2.2-dia. mounting holes *Material: Aluminum *Material: Aluminum with 4.4-dia, countersinks on both sides E32-D15Z E32-D25Z Free-cut) Free-cut E32-D15ZR E32-D25ZR 2,000 Sensing head 2,000 Sensing head* 15 Optical fiber: Two, 1 dia Sensing surface Sensing surface Optical fiber: Two, 2.2 dia Two Fiber Attachments (E39-F9) *Material: Aluminum *Material: Aluminum Two, 2.2-dia. mounting h Two, 2.2-dia. mounting holes with 4.4-dia. countersinks on both sides with 4.4-dia, countersinks **Break-resistant/Coated Models** E32-D11 Free-cut E32-D11U Two, sixteen 0.265 dia. Two hexagonal nuts Sensing head: M6 × 0.75* Two toothed washers Optical fiber: Two, 2.2 dia -2,000 *Material: Brass/nickel plating E32-D21B E32-D21 Free-cut Two Fiber Attachments (E39-F9) Two Fiber Attachments (E39-F9) Two hexagonal nuts -25 Two hexagonal nuts / Two toothed washers -25 Two toothed washers Optical fiber Two, 1 dia. Two, four, 0.25 dia Four, 0.25 dja. Sensing head: M4 × 0.7* / Optical fiber: Two, 1 dia -10 Protective tube - 2.4 2 000 2.000 *Material: Brass/nickel plating Material: Stainless steel (SUS303) E32-D221B E32-D22B Free-cut) Attachment Two Fiber Attachments (E39-F9) Optical fiber 1 dia. Brancher (ABS): 3 dia Four, 0.25 dia Two, four, 0.25 dia. Sensing head: 3 dia. 1.5 dia. 2,000 100 *1. Material: Stainless steel (SUS304) 2,000 Note: The Attachment is attached with adhesive and cannot be removed. E32-D15XB E32-D25XB Free-cut Free-cut 2,000 2,000 Sensing surface: Optical fiber: Two, 2.2 dia Optical fiber: Two, 1 dia. Two Fiber Attachments (E39-F9) 10 2.5 Sensing surface: Two, four, 0.25 dia *Material: Aluminum Two, 2.2-dia. mounting holes *Material: Aluminum Two, 2.2-dia, mounting with 4.4-dia, countersinks on both sides holes with 4.4-dia. countersinks

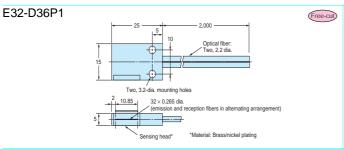
Fiber Units with Reflective Sensors Long-distance/High-power Models Free-cut Indicates models that allow free cutting. E32-D16 E32-D11L Free-cut) Free-cut) 2.000 6.5 Two, 5.8-dia Two hexagonal nuts Two toothed washers Sensing head: M6 × 0.75* lenses Two, 1.4 dia Optical fiber: Two, 2.2 dia. Optical Optical fiber -10 2.000 Two, 3,2-dia Two, 2,2 dia Sensing head mounting holes with *Material: Brass/nickel plating *Material: Aluminum 6-dia. countersinks E32-D21L E32-D22L Free-cut) Free-cut) Two Fiber Attachments (E39-F9) Two Fiber Attachments (E39-F9) vo hexagonal nuts Two toothed washers Sensing head: M4 × 0.7 -25 Sensing head Two, 0.9 dia. -10-3 dia. Optical fiber: Two, 1 dia Two, 0.9 dia. Optical fiber: Two, 1 dia 2,000 2,000 *Material: Brass/nickel plating *Material: Brass/nickel plating Ultracompact/Thin-sleeve Models E32-D33 E32-D331 Free-cut Attachment Stainless-steel tube: 0.5 dia. Irraxtube: 1.2 dia. Two Fiber Attachments (E39-F9) -10-Sensing head: 2 dia. Brancher: 3.5 dia 25 Two 0 125 dia Stainless-steel tube: 0.8 dia shrinkable Optical fiber -10 Sensing head: 3 dia. Two, 0.25 dia tube Two, 1 dia **(4)** 15 -2 000 -100 12-*1. Material: Stainless steel (SUS303) -35 2.000 The Attachment is attach and cannot be removed. *Material: Stainless steel (SUS303) Coaxial/Small-spot Models E32-CC200 E32-D32L Free-cut) Free-cut) E32-CC200R Sixteen, 0,25-dia Emission fiber: 1 dia 15 reception Sensing head: M6 × 0.75* 2.5 dia Sixteen, 0.265-dia Sensing head: 3 dia.* Brancher (heat-resistant, Optical fiber: reception fibers ABS, black): 6 dia . Two 2.2 dia. 24-*Material: Stainless steel (SUS304) -23 -2,000 *Material: Brass/nickel plating Note: There is a yellow dotted line on the fiber that is inserted in the emitter-side Note: There is a white line on the fiber that is inserted in the emitter-side port E32-C31 E32-D32 Free-cut -10-Two Fiber Attachments (E39-F9) Emission fiber: -25 Heat-shrinkable Emission fiber Optical fiber 0.5 dia . Two. 1 dia 20 reception 2.5 *Material: Brass/nickel plating Four, 0.25-dia There is a white line on the cable fiber that is inserted in the emitter-side port. *Material: Stainless steel (SUS303) The core diameter of the sensing head is assumed to lie in the Note: There is a white line on the cable fiber that is inserted in the emitter-side port. range 2.44 to 2.49 mm. E32-C41 E32-C42 1 × 0.175 dia. (4) **--**10→ 10-*Material: Stainless steel (SUS303) *Material: Stainless steel (SUS303) Note: The Fiber Attachment is attached with ad-Note: The Fiber Attachment is attached with ad-

hesive and cannot be removed.

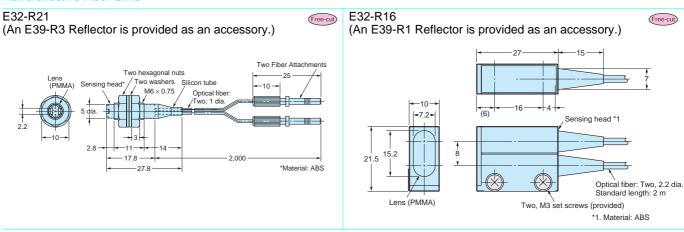
hesive and cannot be removed.

Fiber Units with Reflective Sensors

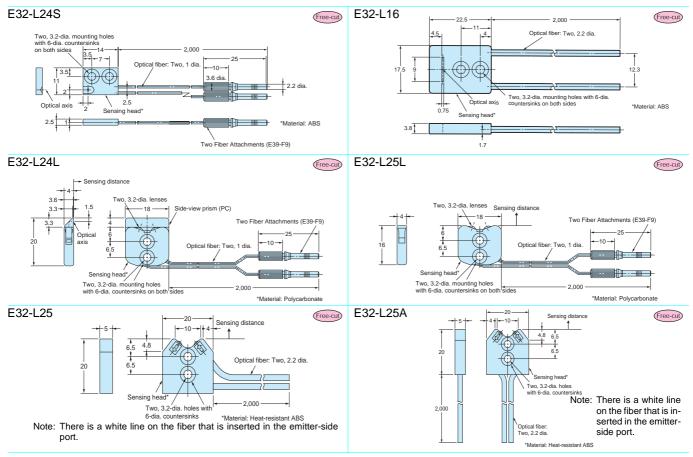
Area-sensing Models



Retroreflective Fiber Units



Limited-reflective Models

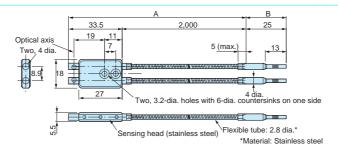


Fiber Units with Reflective Sensors

Limited-reflective Models

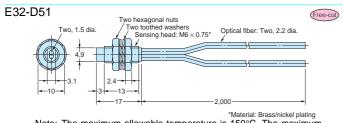
Free-cut Indicates models that allow free cutting.

E32-L86

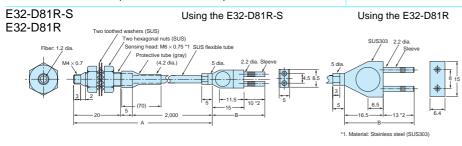


Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

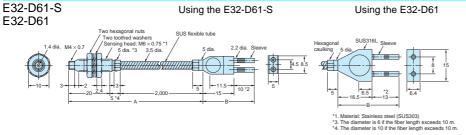
Heat-resistant Models



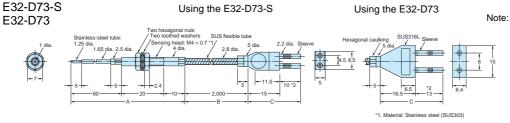
Note: The maximum allowable temperature is 150°C. The maximum allowable temperature for continuous operation is 130°C.



Note: The maximum allowable temperatures for sections A and B are 200°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

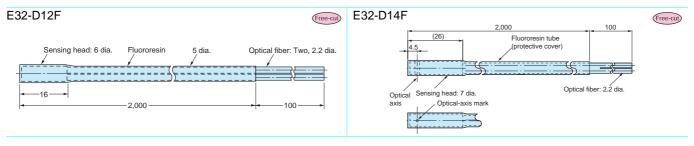


Note: The maximum allowable temperatures for sections A and B are 350°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.



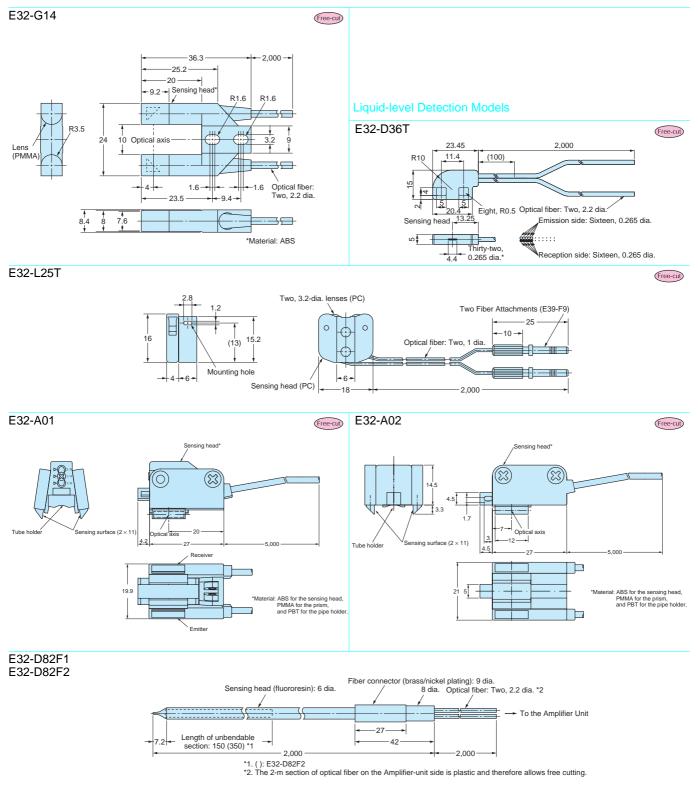
Note: The maximum allowable temperatures for sections A, B, and C are 400°C, 300°C, and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

Chemical-resistant Models



Application-specific Fiber Units

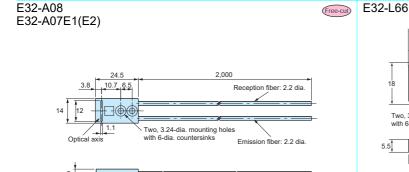
Label-detection Models



Application-specific Fiber Units

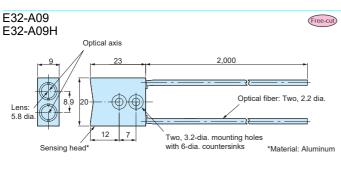
Models for Glass-substrate Alignment/Mapping

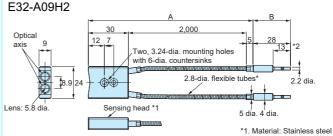
Free-cut Indicates models that allow free cutting.



Two, 3.2-dia. mounting holes with 6-dia. countersinks Sensing head *1 Two, 2.8-dia. flexible tubes (stainless steel)

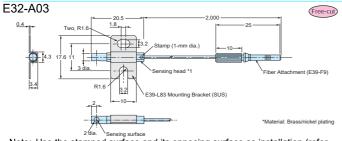
Note: The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.



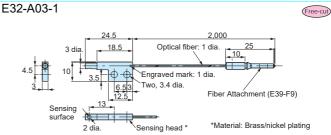


Note: The maximum allowable temperatures for sections A and B are 300°C and 110°C, respectively. The section inserted into the Amplifier Unit (indicated by *2), however, must stay within the Amplifier Unit's operating temperature range.

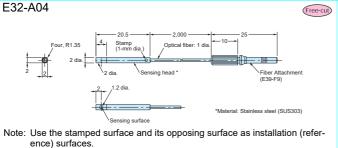
Wafer-mapping Models

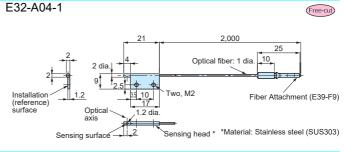


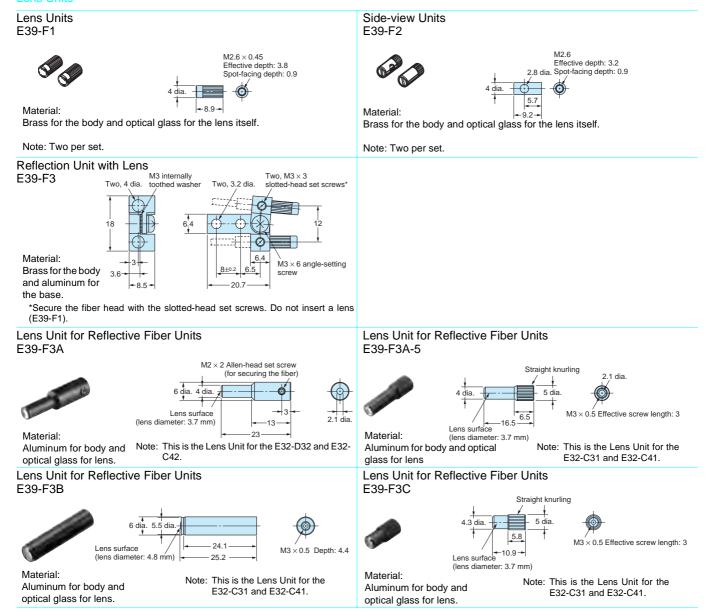
Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.



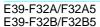
Note: Use the stamped surface and its opposing surface as installation (reference) surfaces.

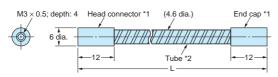






Protective Spiral Tubes



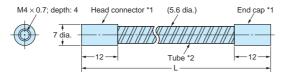




*1. Material: Brass/nickel plating *2. Material: Stainless steel (SUS304)

The length L is 1,000 for the E39-F32A/-F32B and 500 for the E39-F32A5/-F32B5. The E39-F32B(5) consists of two E39-F32A(5)s. Note 1.

E39-F32C/F32C5

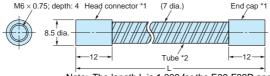




*1. Material: Brass/nickel plating *2. Material: Stainless steel (SUS304)

Note: The length L is 1,000 for the E39-F32C and 500 for the E39-F32C5.

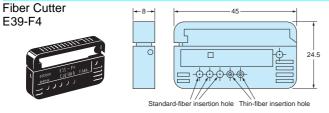
E39-F32D/F32D5

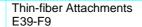


*1. Material: Brass/nickel plating *2. Material: Stainless steel (SUS304)

Note: The length L is 1,000 for the E39-F32D and 500 for the E39-F32D5.

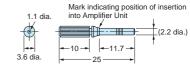
Other Accessories



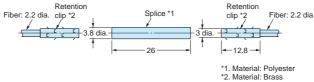


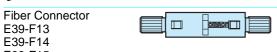
Note: Two per set.
*Provided with thin-fiber models.

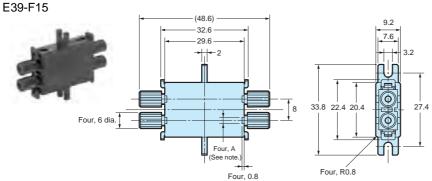










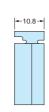


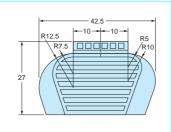
Note: Dimension A varies with the model number as shown in the following table.

Model	Dimension A
E39-F13	2.4
E39-F14	1.2
E39-F15	2.4/1.2

Sleeve Bender E39-F11







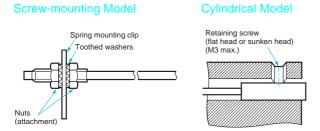
Precautions for Correct Use

■ Fiber Units

Mounting

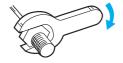
Tightening Force

The tightening force applied to the Fiber Unit should be as follows:



Fiber Units	Clamping torque
M6 screw/ 6-mm dia. cylinder	0.98 N ⋅m max.
M3/M4 screw	0.78 N⋅m max.
2-mm dia./3-mm dia. cylinder	0.29 N⋅m max.
1.5-mm dia./1-mm dia. cylinder	0.2 N⋅m max.
E32-T12F 5-mm dia. fluororesin model	0.78 N⋅m max.
E32-D12F 6-mm dia.	
fluororesin model	
E32-L25A	
E32-M21	Up to 5 mm to the tip: 0.49 N⋅m max. More than 5 mm from the tip: 0.78 N⋅m max.
E32-T16	0.49 N⋅m max.
E32-R21	0.39 N⋅m max.
E32-T16W(R)	0.29 N⋅m max.
E32-T16P(R)	
E32-T16J(R)	
E32-L24S	
E32-L24L	
E32-T25L	

Use a proper-sized wrench.



Fiber Cutting Procedure

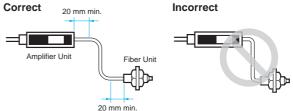
Cut a thin fiber as follows:

1	An attachment is temporarily fitted to a thin fiber before shipment.	Thin fiber attachment (E39-F9) Temporarily fitted
2	Secure the attachment after adjusting the position of it in the direction indicated by the arrow.	
3	Insert the fiber to be cut into the E39-F4.	Two holes for thin fiber (2.2-mm dia.)
4	Finished state (proper cutting state)	Approx. 0.5 mm Insertion direction

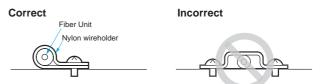
Note: Insert the fiber in the direction indicated by the arrow.

Connection

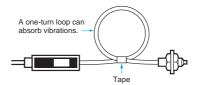
- Do not pull or press the Fiber Units. The Fiber Units have a withstand force of 9.8 N or 29.4 N maximum.
- Do not bend the Fiber Unit beyond the permissible bending radius given under *Ordering Information*.
- Do not bend the edge of the Fiber Units (excluding the E32-T□R and E32-D□R).



• Do not apply excess force on the Fiber Units.

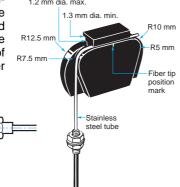


The Fiber Head could be broken by excessive vibration. To prevent this, the following is effective:



E39-F11 Sleeve Bender

- The bending radius of the stainless steel tube should be as large as possible. The smaller the bending radius becomes, the shorter the sensing distance will be.
- Insert the tip of the stainless steel tube to the Sleeve Bender and bend the stainless steel tube slowly along the curve of the Sleeve Bender (refer to the figure).



Heat-resistant Fiber Units (E32-D51 and E32-T51)

Do not bend here

- The fibers of these Units cannot be extended using the E39-F10 Fiber Connector.
- The maximum allowable temperature for continuous operation with these Units is 130°C. It is 150°C for short-term use.

E32-T14 and E32-G14

90° max

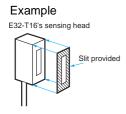
These Units may enter the light-ON state if there are reflecting objects at the ends of the lenses. In this case, attach the black stickers provided to the ends of the lenses.



Wafer Sensors (E32-L25(A))

• To ensure correct performance, insert the fiber with a white line into the emitter-side port of the Amplifier Unit.

E32-T16 and E32-T16P



To use the slit provided, peel off the backing sheet, align it with the edges of the sensing surface, and attach it to the sensing head. Use the slit in applications where saturation occurs (i.e., changes in light intensity cannot be obtained) due to short sensing distances.

E32-M21

Separate the 4 fibers by distances sufficient to prevent interference.

Vacuum-resistant Fiber Units (E32-V)

Although Flanges, Fiber Units on the vacuum side, and Lens Units have been cleaned, as an extra precaution, clean these products with alcohol before use in high-vacuum environments to ensure that they are properly degreased.

Liquid-level Detection Sensors (E32-D82F)

- Secure the Fiber Unit using the unbendable section. Otherwise, the liquid-level detection position may be displaced.
- For applications in hazardous environments, install the Fiber Unit in the hazardous environment but install the Amplifier Unit in a safe environment.

Liquid-level Detection Sensors: Tube-mounting Models

- Ensure that the tube is not deformed when using a band to secure the Fiber Unit.
- Drops of water, bubbles, or haze inside the tube may cause malfunctions.

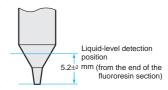
Adjustment

E32-G14

The sensing distance is short, making the incident light intensity large. This makes it impossible to teach without a workpiece. Perform teaching with and without a workpiece.

Liquid-level (E32-D82F) Detection Position

The liquid-level detection position is at a distance of 5.2±2 mm from the end of the fluororesin section. (Refer to the diagram on the right.)



The liquid-level detection position varies with the surface

tension of the liquid and the degree of wetness at the Fiber Unit's detection position.

Other Considerations

Liquid Level (E32-D82F)

- Operation may become unstable in the following cases:
- 1) Bubbles stick to the cone of the sensing head.
- (2) Solute is deposited on the cone of the sensing head.
- 3 The liquid has a high viscosity.
- There are some liquids, such as milky white liquids, for which detection is not possible.
- Do not let the end of the fluororesin section bump into another object. Damage to, or deformation of, the sensing head may result in unstable operation.

Heat-resistant Fiber Units (E32-D81R, E32-D61, and E32-D73)

The pitch of the emission-side and reception-side fiber-insertion ports varies with the Amplifier Unit. Be sure to use an appropriate Fiber Unit.

Amplifier Unit	Fiber Unit
E3X-DA□-S E3X-MDA□	E32-D□-S
E3X-DA□-N E3X-NA□	E32-D□

Accessories

Use of E39-R3 Reflector

- Use detergent, etc., to remove any dust or oil from the surfaces where tape is applied. Adhesive tape will not be attached properly if oil or dust remains on the surface.
- 2. The E39-R3 cannot be used in places where it is exposed to oil or chemicals.

E39-F32□ Protective Spiral Tubes

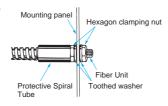
 Insert a fiber to the Protective Spiral Tube from the head connector side (screwed) of the tube.



Push the fiber into the Protective Spiral Tube. The tube should be straight so that the fiber is not twisted when inserted. Then turn the end cap of the spiral tube.



 Secure the Protective Spiral Tube on a suitable place with the attached nut.

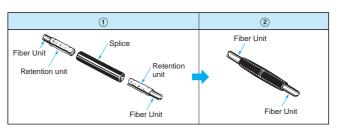


4. Use the attached saddle to secure the end cap of the Protective Spiral Tube. To secure the Protective Spiral Tube at a position other than the end cap, apply tape to the tube so that the portion becomes thicker in diameter.



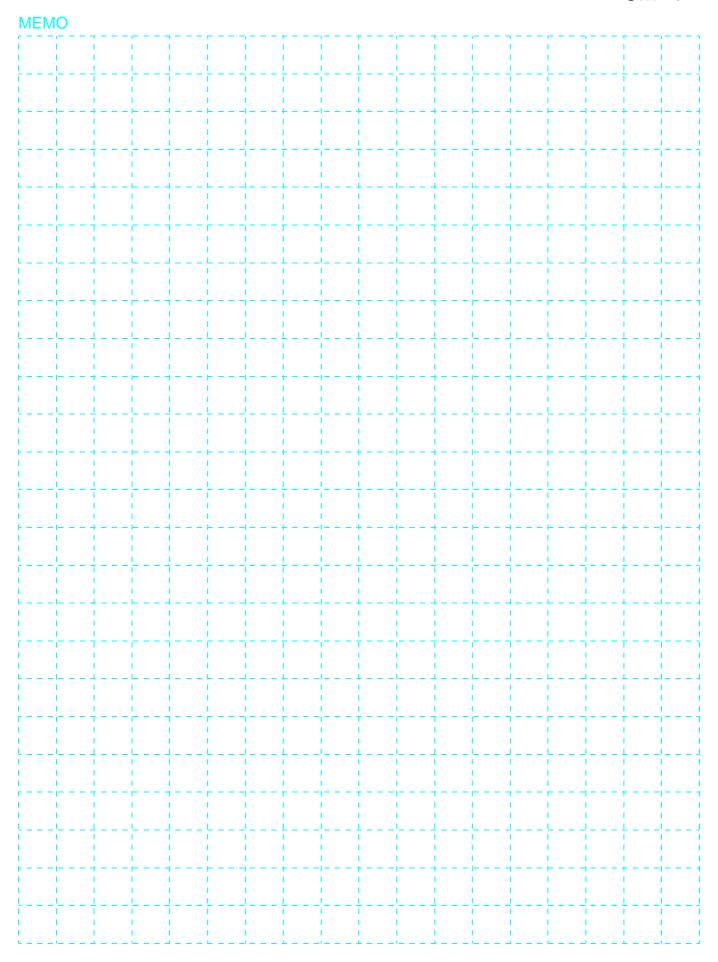
E39-F10 Fiber Connector

Mount the Fiber Connector as shown in the following illustrations.



- The Fiber Units should be as close as possible when they are connected.
- Sensing distance will be reduced by approximately 25% when fibers are connected.
- Only 2.2-mm dia. fibers can be connected.





READ AND UNDERSTAND THIS DOCUMENT

Please read and understand this document before using the products. Please consult your OMRON representative if you have any questions or comments

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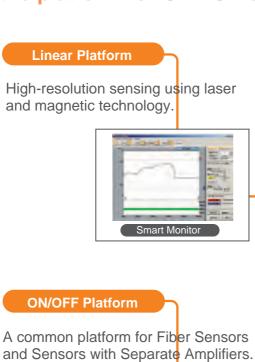
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